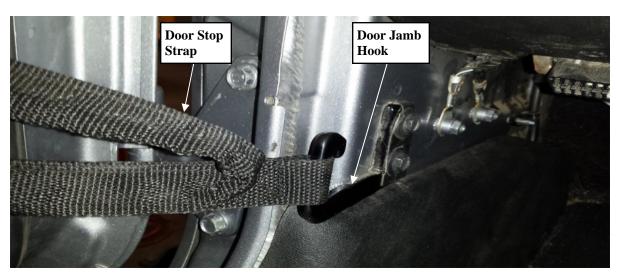


| NOTE: Carefully read entire instru | uctions tl | horoughly before attempting to install th | is part. |
|------------------------------------|------------|---|----------|
| Parts Included | | Parts Included | Qty |
| SB7619 JK: (Shown in Instructions) | | SB7620 TJ: | |
| 93-10038 Foot Rest: Drvr | 1 | 93-10049 Foot Rest: Drvr | 1 |
| 93-10041 Foot Rest: Pass | 1 | 93-10052 Foot Rest: Pass | 1 |
| 90-60011 Hardware Pack: End Plate | 1 | 90-60012 Hardware Pack: End Plate | 1 |
| 10mm-1.5 X 65mm HEX BOLT | 2 | 8mm-1.25 X 60mm HEX BOLT | 2 |
| 10mm Flat Washer | 4 | 8mm Flat Washer | |
| 10mm-1.5 Nylock Nut | 2 | 8mm -1.25 Nylock Nut | |
| 90-40022 Edge Trim | 2 | 90-40022 Edge Trim | 2 |

INSTALLATION:

<u>Step 1</u>: Working on one side of the vehicle at a time, remove the door stop by unhooking the strap at the hook located inside the door jamb. (Fig. A)



(Fig A) <u>Step 2:</u> Unplug the door electrical plug, if equipped.

<u>Step 3:</u> Remove the door by removing the upper and lower door hinge bolts. Carefully lift the door upward while swinging the door slightly open and closed. (Fig. B)

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 W Artesia, Compton, CA 90220



(Fig B)



<u>Step 4:</u> Install the edge trim (90-40022) onto foot rest (JK: 93-10038 drvr and 93-10041, TJ: 93-10049 drvr and 93-10052). (Fig. C)



(Fig C) For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 W Artesia, Compton, CA 90220



<u>Step 5:</u> Install the foot rest (JK: 93-10038 drvr and 93-10041 or TJ: 93-10049 drvr and 93 -10052) onto bottom hinge and secure using the supplied JK: 10mm x 65mm or TJ: 8mm X 60mm bolt and hardware. (Fig. D)

NOTE: Make sure the foot rest edge trim is pressed firmly against the backside of the door hinge.



(Fig D)

JK: 10mm X 65mm bolt or TJ: 8mm X 60mm bolt SMITTYBLE CORRECTOR Foot Rest (JK: 93-10038 Drvr and 93-10041 Pass or TJ: 93-10049 Drvr and 93-10052 Pass

<u>Step 6</u>: Repeat steps for passengers side.



<u>Step 7:</u> Installation is now complete. (Fig. E)

For Technical Support/Warranty Information please call 310-762-9944



| Bolt Torque and ID | | | | | | | | | |
|---|---|--------|--------------------------------------|-----------|------------|------------|--|--|--|
| Decimal System | | | Metric System | | | | | | |
| All Torques in Ft. Lbs. | | | | | | | | | |
| Bolt Size | Grade 5 | Grade8 | Bolt Size | Class 9.8 | Class 10.9 | Class 12.9 | | | |
| 5/16 | 15 | 20 | M6 | 5 | 9 | 12 | | | |
| 3/8 | 30 | 45 | M8 | 18 | 23 | 27 | | | |
| 7/16 | 45 | 60 | M10 | 32 | 45 | 50 | | | |
| 1/2 | 65 | 90 | M12 | 55 | 75 | 90 | | | |
| 9/16 | 95 | 130 | M14 | 85 | 120 | 145 | | | |
| 5/8 | 135 | 175 | M16 | 130 | 165 | 210 | | | |
| 3/4 | 185 | 280 | M18 | 170 | 240 | 290 | | | |
| $\begin{array}{c} \downarrow & \downarrow & \downarrow \\ P \\ \hline \hline \hline \hline$ | | | | | | | | | |
| 1/2-13x1.75 HHCS D T L X G = Grade (Bolt Strength) | M12-1.25x50 HHCS \overrightarrow{D} \overrightarrow{T} \overrightarrow{L} \overrightarrow{X} P = Property Class (Bolt Strength) | | | | | | | | |
| D = Nominal Diameter (Inches) | | | D = Nominal Diameter (Millimeters) | | | | | | |
| T = Thread Count (Threads per Inch) | | | T = Thread Pitch (Thread Width, mm) | | | | | | |
| L = Length (Inches) | | | L = Length (M illimeters) | | | | | | |
| | | | X = Description (Hex Head Cap Screw) | | | | | | |

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 W Artesia, Compton, CA 90220



maintenance instructions

Stainless Steel Finish – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state pow-der coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or use any types of soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

Limited Warranties

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with onroad or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

For Technical Support/Warranty Information please call 310-762-9944



Duration of Limited Warranty

Limited Lifetime Warranty on Stainless Steel Products -

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty against workmanship and defects in the material so long as the original purchaser retains the original stainless steel parts.

Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual -Stage Powder Coating Products -

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase against workmanship and defects in the material, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

Limited Three (3) Year / 36,000 Mile Pro-Rata Warranty (whichever occurs first) on Chrome Products-

Smittybilt chrome products finished carry the foregoing limited repair or replacement warranty for a period of three (3) years or 36,000 miles against workmanship and defects in the material (whichever occurs first) from the date of purchase.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

For Technical Support/Warranty Information please call 310-762-9944