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Installation Instructions
180° Awning Wall
Part #: S/B2894

NOTE: Be sure to check that all hardware and components are present before attempting to install this part. If you are missing any hardware or components, please contact technical support.

Parts Included	QTY
180-W1 – Awning Wall 1	1
Wall Storage Bag	1
Stake	12

Installation Instructions:

Step 1:

Remove **Awning Wall 1 (180-W1)** from its storage bag. (Fig. A)



Fig. A

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Step 2:

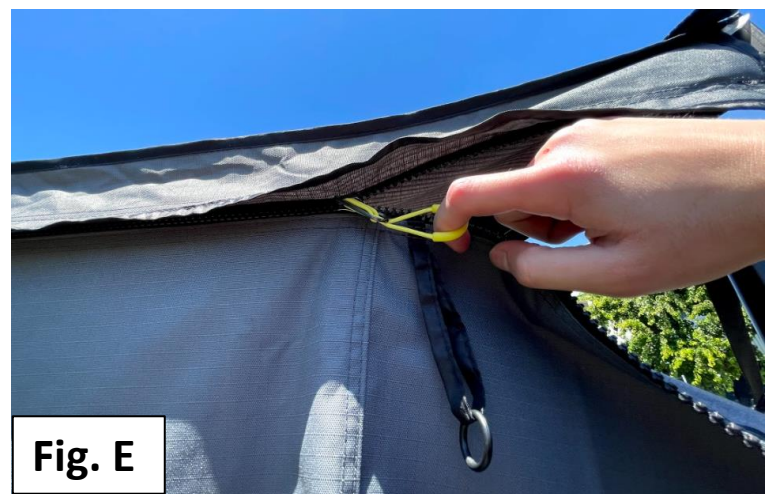
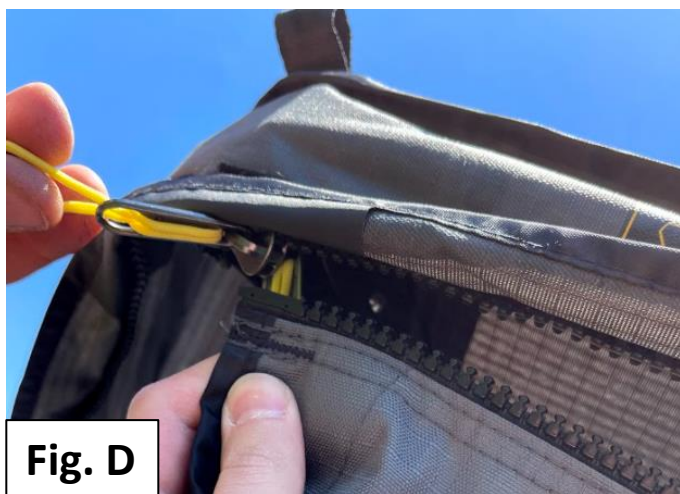
Locate the tag at the top of the awning wall near the attachment zipper. **(Fig. B)**

This tag will line up with the corresponding tag on the awning. **(Fig. C)**



Step 3:

With the zipper pull on the awning in its starting position, insert the tab into the zipper pull. **(Fig. D)**. Pull the zipper from one end to the other until the awning wall is completely attached. **(Fig. E)**



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Step 4:

Once the wall is completely zipped closed, install all 12 stakes as shown in **(Fig. F)**. One stake will be installed for each metal grommet/tie down located at the bottom of the wall.



Fig. F

Setup is now complete

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Care Instructions

1. Clean using only cold water and a soft brush - do not use soap or detergent, this will remove the waterproofing compounds.
2. Do not expose to petrol, oil or solvents.
3. New poly/cotton fabric will initially experience some weeping through the seams. This will reduce over time as the fabric cures.
4. Well worn products may be re-proofed using a good quality waterproofing solution. This is highly recommended. Generally, this is re-applied every 1-2 years depending on how much you use or clean the awning and what environments your awning has been used in. Some waterproofing agents may also contain UV inhibitors. 303 protectant fabric guard, Star Brite, Rain guard, Nikwax and Kiwi all offer polycotton safe waterproofing solutions.
5. It is recommended to season your awning/awning walls before your first trip. You can season the awning fabric by setting up awning on a level surface before actual use. Completely set-up the awning. With a hose, wet down the awning lightly. Then focus on all the areas that have been stitched and waterlog the fabric the best you can. Let awning dry completely on its own, do not use heat or compressed air to dry awning, let it dry naturally, avoid direct sunlight, this may take a day or so. Repeat this process two or three more times if necessary. This process allows the canvas and threads to shrink and expand as much as they can effectively sealing the seams. Do not be alarmed if the awning leaks for the first or second time you season the canvas as this is normal as the thread and canvas contract and expand together. Liquid seam sealer can be applied after the 3rd or 4th seasoning.
6. Zippers can be lubed with a silicon spray or bee's wax; this keeps them lubed and helps with water resistance. Clean zippers with a soft brush.
7. If the fabric needs cleaning, use a mild detergent mixture (1 cup Lysol all-purpose cleaner to 1 gallon of warm water) use with a soft brush to clean fabric as needed. Rinse off the awning with a rinse solution of (1 cup lemon juice, 1 cup sea salt to 1 gallon of warm water). Final rinse with cool water. Allow to dry completely before storage. Re-proof awning/walls if needed.



WARNING: Cancer and Reproductive Harm -
www.P65Warnings.ca.gov.

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Limited Warranties

Two-year limited warranty

Smittybilt's products are covered under various limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Gen 2, 270°, and 180° overland awnings carry a 2-year warranty from date of purchase. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. Smittybilt shall not be responsible for the natural wear and breakdown of materials that occurs with extended use, such as UV damage or worn zippers, abuse, misuse, storm damage, or improper care. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's and/or its representative's sole discretion. Any returns must be made freight pre-paid by consumer.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products or provide other remedies than those listed in this limited warranty for those discontinued products.

Warning

Rollover and other types of vehicle accidents may result in serious injury or death to you, your passengers and others sharing the road. Smittybilt accessories are decorative and are not intended to reduce or avoid injury or damage in the event of an accident. The weight and location of Smittybilt accessories may affect your vehicles' handling, stability and performance, creating an increased risk of accident or rollover. Before installing any accessory, check state laws and assure that the accessory will not obscure any lights or interfere with proper operation on your vehicle's safety equipment. Consult your owner's manual and the Smittybilt instructions, or additional safety information. Smittybilt products, nor the warnings contained herein, are not a substitute for your safe driving. Don't drink and drive, always use seat belts and don't drive faster than conditions permit.

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