

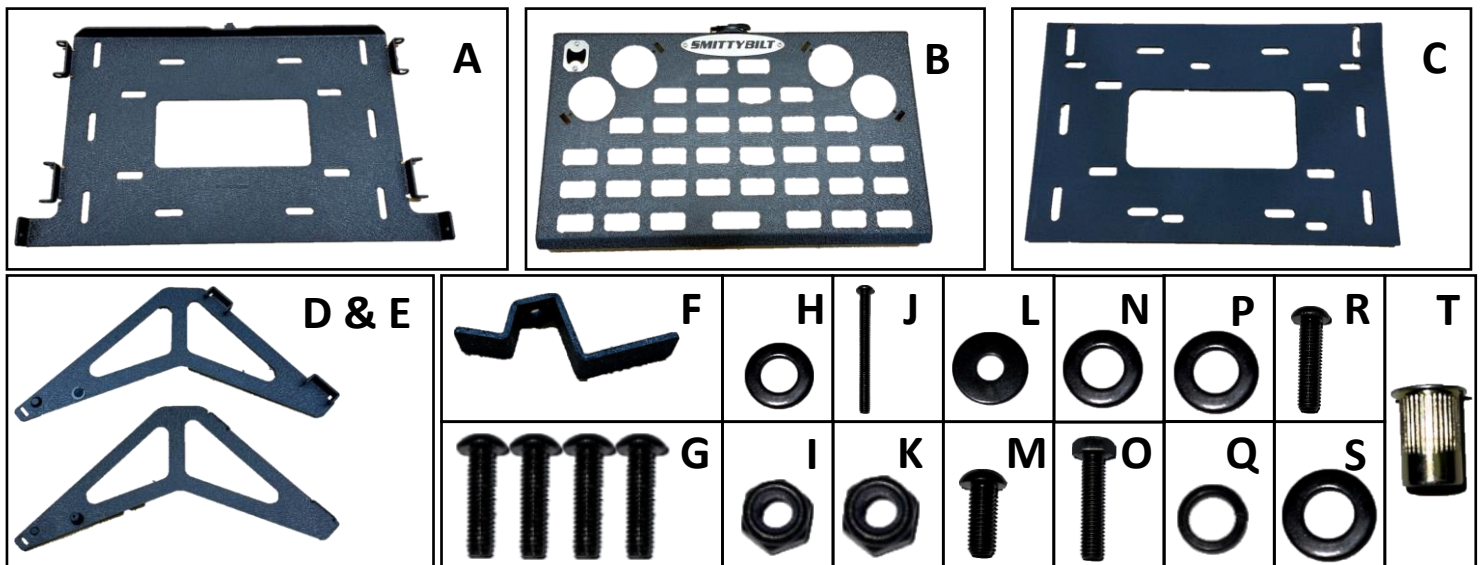


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**Installation Instructions**  
**JK Tailgate Table**  
**2007-2018 Wrangler JK/JKU**  
**Part #: S/B2793**

**NOTE:** Be sure to check that all hardware and components are present before attempting to install this part. If you are missing any hardware or components, please contact technical support.

Part Description	ID	QTY	Part Description	ID	QTY
93-288AR300N Tailgate Table Base	A	1	M6 Flat Washer (Large OD)	L	8
93-288AR300A Tailgate Tabletop	B	1	M6-1.0x20mm Button Head Bolt	M	2
93-288AR300G Foam Gasket	C	1	M6-1.0 Flat Washer	N	2
93-288AR300L Tailgate Swingout Arm (Left)	D	1	M8-1.25x35mm Bolt	O	4
93-288AR300U Tailgate Swingout Arm (Right)	E	1	M8 Flat Washer	P	8
93-288AR300K Cup Holder Bracket	F	4	M8 Split Lock Washer	Q	8
M4-0.7x15mm	G	4	M10-1.5x25mm Button Head Bolt	R	8
M4 Flat Washer	H	4	M10 Flat Washer	S	4
M4-0.7 Nylock Nut	I	4	M10-1.5 Threaded Insert	T	4
M6-1.0x70mm Button Head Bolt	J	4			
M6-1.0 Nylock Nut	K	6	*quantity and size may differ in photos		



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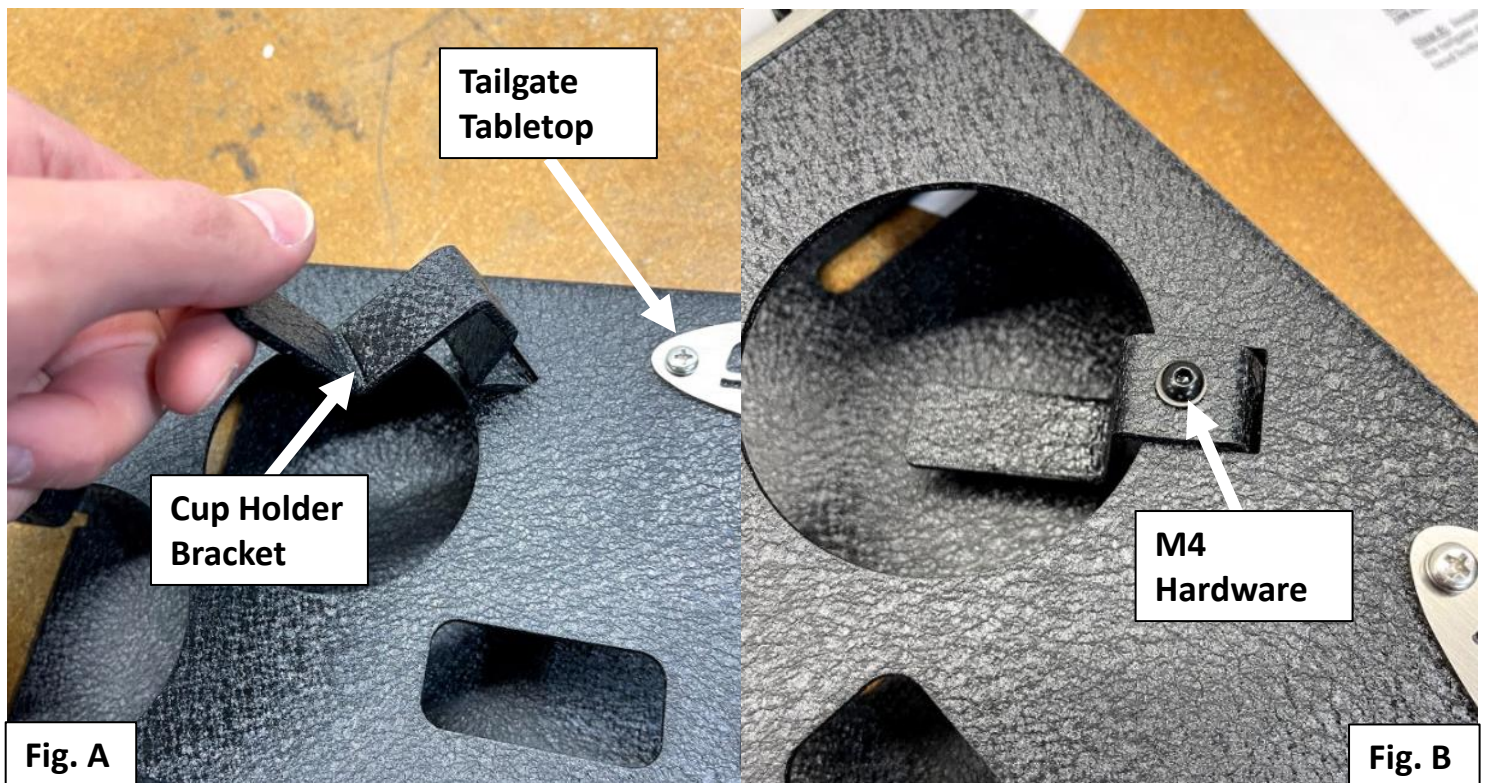
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**NOTE:** Carefully read this entire instruction manual thoroughly before attempting to assemble and/or install this product. Photos may differ slightly from your vehicle and the parts you receive; the installation process will remain the same.

**NOTE:** This tailgate table can be installed on either the inside or outside of the tailgate.

**Step 1:** Place your vehicle on a flat and level surface. Engage the parking brake.

**Step 2:** Install the **(4) Cup Holder Brackets (93-288AR300K)** by inserting them into the slots on the **Tailgate Tabletop (93-288AR300A)** as shown below **(Figure A)**. Secure the **Cup Holder Brackets** using the **(4) M4-0.7x15mm bolts, M4 washers, and M4-0.7 Nylock Nuts. (Figure B)**



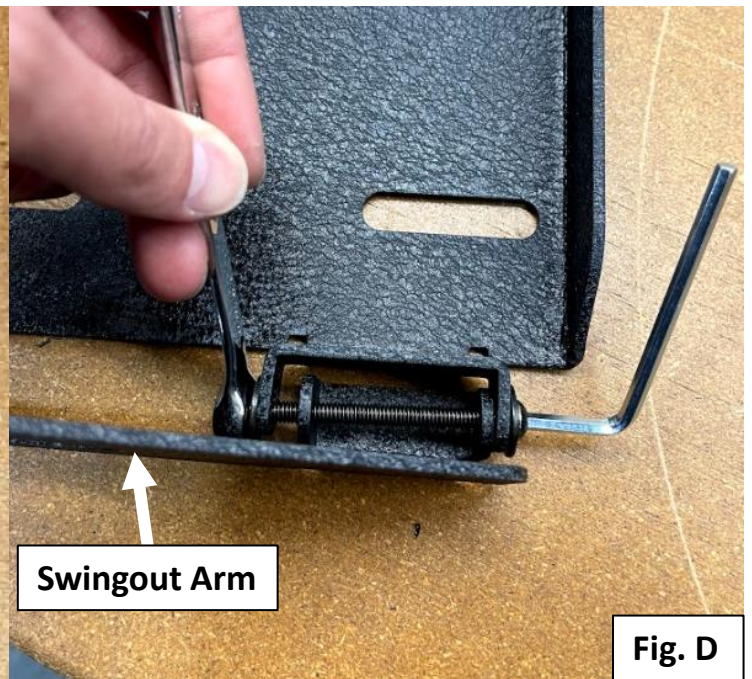
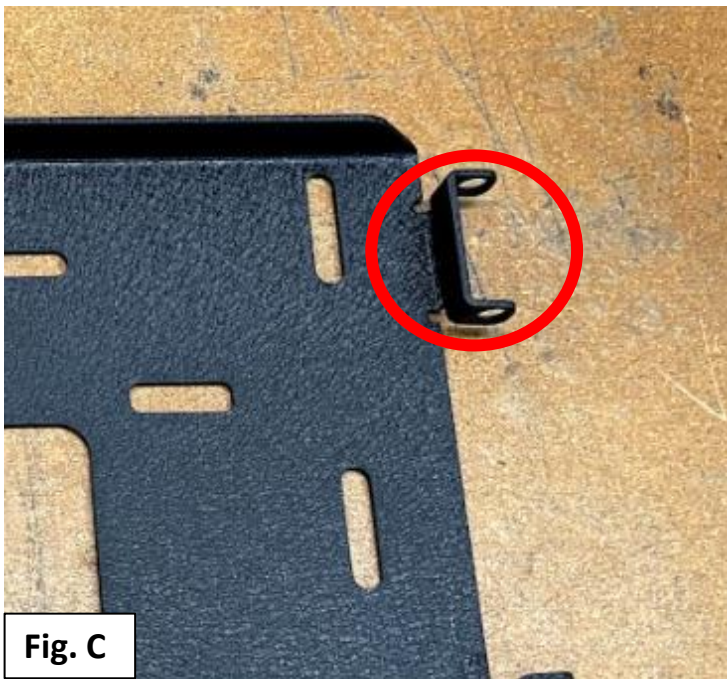
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**Step 3:** Install the **Swingout Arms (93-288AR300L & 93-288AR300U)** into the mounts on the **Tailgate Table Base (93-288AR300N)** (**Figure C**). Secure the **Swingout Arms** to the **Tailgate Table Base** using the included **(4) M6-1.0x70mm bolts, (8) large OD M6 flat washers, and (4) M6 nylock nuts.** (**Figure D**)



**Step 4:** Connect the **Tailgate Tabletop (93-288AR300A)** to the **Tailgate Base (93-288AR300N)** using **(2) M6-1.0x20mm bolts, (4) M6 flat washers, and (2) M6-1.0 nylock nuts** (**Figure E & F**).

**Note:** This is where the tailgate table will pivot, do not torque these bolts down. They should only be tightened until a small amount of drag can be felt while opening and closing the table.

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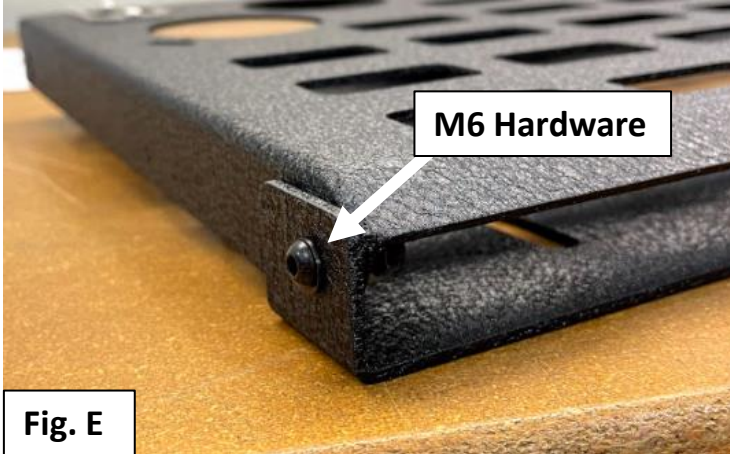


Fig. E

Fig. F

**Outside Mounting Installation Instructions**

**Step 1:** Remove the spare tire and unbolt the **OE** rear tire mounting from the **OE** tailgate. **(Figure G)**



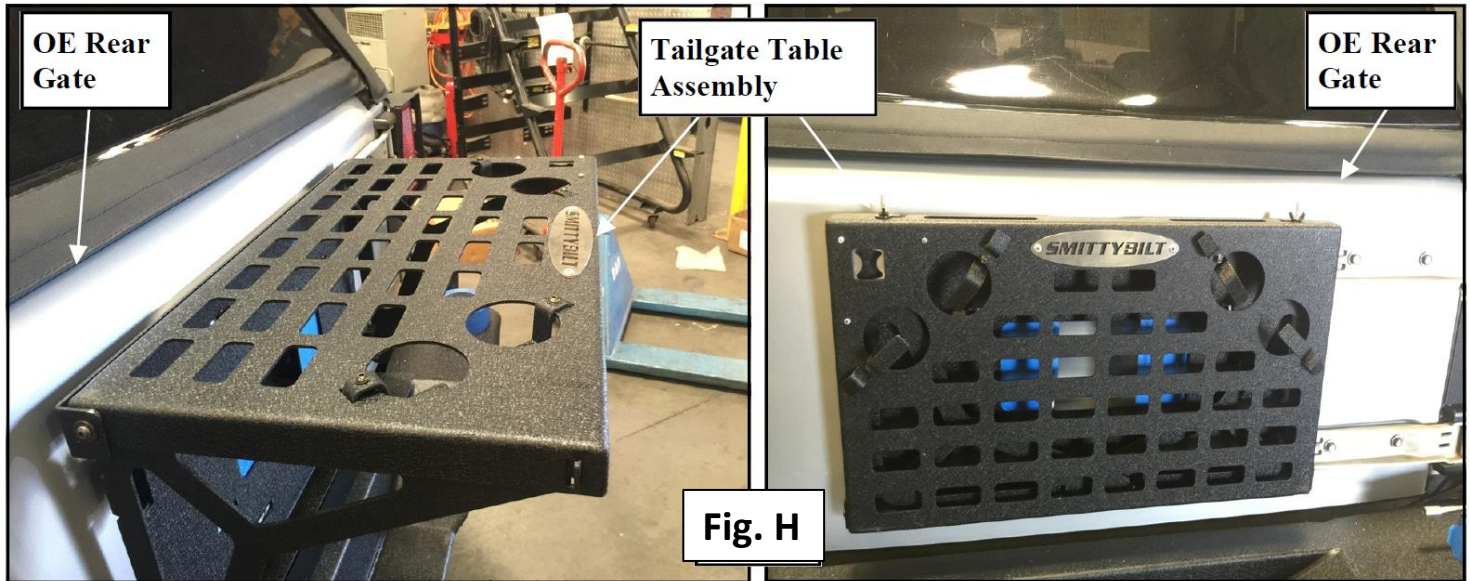
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**Note:** Be sure to install the Foam Gasket (93-288AR300G) between the OE tailgate and the Tailgate Table Assembly to prevent damage to your vehicle's paint.



**Step 2:** Carefully raise the tailgate table assembly into position and line it up with the existing holes in the OE tailgate. Secure the tailgate table using the included (8) M8-1.25x35mm bolts, (8) M8 split lock washers, and (8) M8 flat washers. (Figure H)

**Inside Mounting Installation Instructions**

**Step 1:** Remove the OE plastic trim piece from the inside of the OE tailgate. (Figure I)



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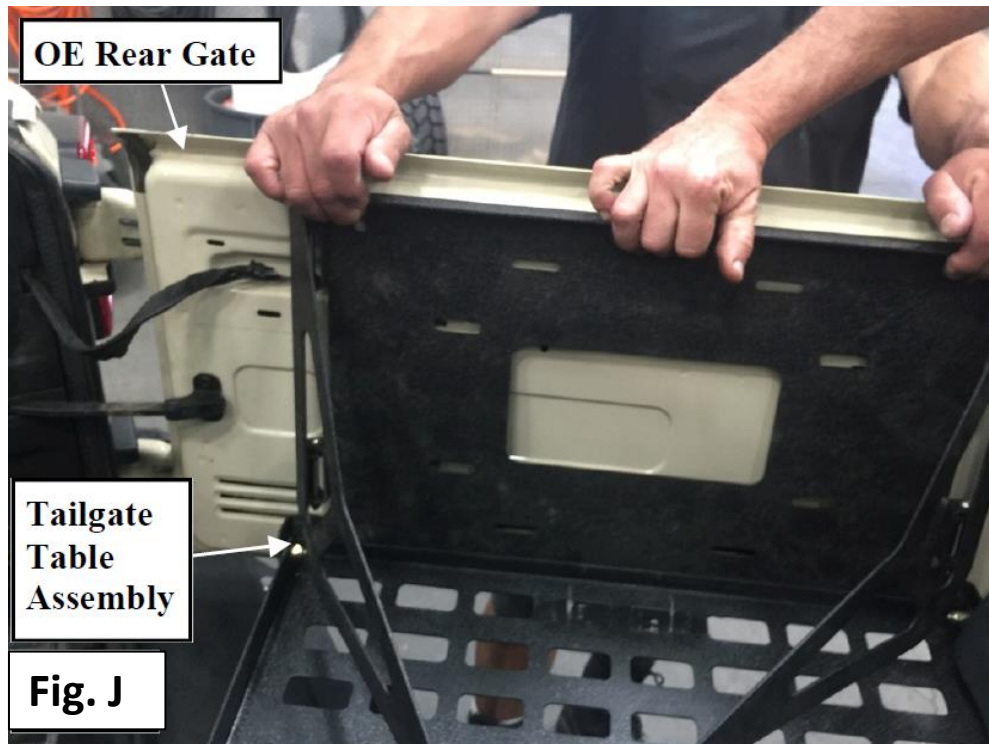


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**IMPORTANT:** Be sure to position the tailgate table assembly to clear the hardtop/soft top if applicable.

**Step 2:** Carefully raise the tailgate table assembly into position and mark the holes, using a marker, to be drilled using the **Tailgate Table Base (93-288AR300N)** as a drill template. **Note:** The tailgate table holes are slotted for adjustment. It is recommended to mark the holes in the center of the slots for maximum adjustment. **(Fig. J)**



**Step 3:** Remove the tailgate table assembly and center punch the previously marked holes to prepare for drilling.

**Note:** It is highly recommended to remove the factory tire carrier and use the inspection hole in the back of the tailgate to check for any potential interference prior to drilling. **(Fig. K)**

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**Step 4:** Using a **17/32"** drill bit, drill the previously center-punched marks. Install the included **M10-1.5 Threaded Inserts** using a Nutsert Tool (not included).

**Step 5:** Carefully raise the tailgate table assembly into position and line it up with the newly installed **Threaded Inserts**. Secure the tailgate table assembly using the supplied **(4) M10-1.5x25mm**, **(4) M10 split lock washers**, and **(4) M10 flat washers**.

**Note:** Be careful not to overtighten hardware. Nutserts may spin if too much torque is applied.



**Installation is now complete.**

**Be sure to periodically check that all hardware is tight. Tighten, as necessary.**

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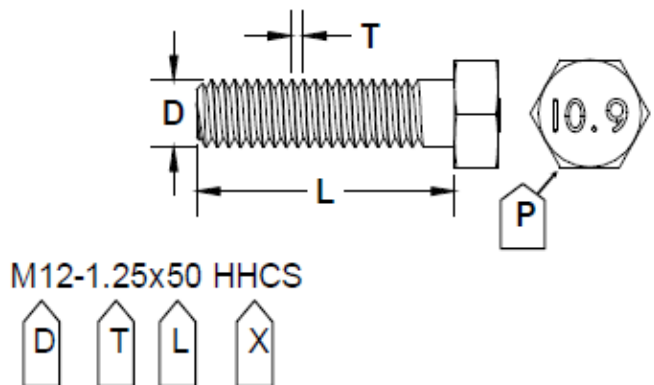
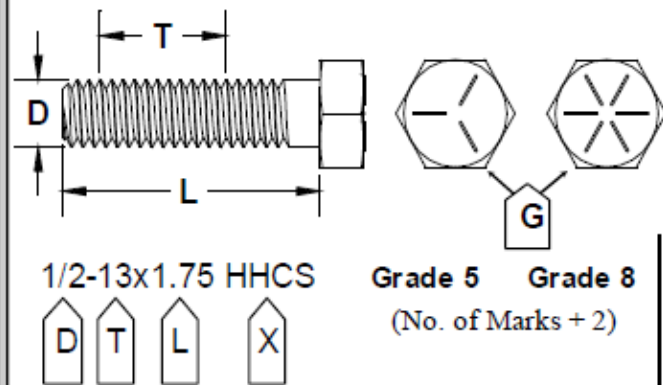
**Bolt Torque and ID**

**Decimal System**

**Metric System**

All Torques in Ft. Lbs.

Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290



G = Grade (Bolt Strength)  
 D = Nominal Diameter (Inches)  
 T = Thread Count (Threads per Inch)  
 L = Length (Inches)  
 X = Description (Hex Head Cap Screw)

P = Property Class (Bolt Strength)  
 D = Nominal Diameter (Millimeters)  
 T = Thread Pitch (Thread Width, mm)  
 L = Length (Millimeters)  
 X = Description (Hex Head Cap Screw)



**WARNING: Cancer and Reproductive Harm -**  
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**Limited Warranties**

**Limited-Lifetime structural warranty**

**5-year finish warranty**

Smittybilt's products are covered under various limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. **The Smittybilt JK Tailgate Table carries a limited-lifetime structural warranty and a 5-year finish warranty** from date of purchase. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. Smittybilt shall not be responsible for the natural wear and breakdown of materials that occurs with extended use, such as UV damage or worn zippers, abuse, misuse, storm damage, or improper care. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's and/or its representative's sole discretion. Any returns must be made freight pre-paid by consumer.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products or provide other remedies than those listed in this limited warranty for those discontinued products.

**Warning**

Rollover and other types of vehicle accidents may result in serious injury or death to you, your passengers and others sharing the road. Smittybilt accessories are decorative and are not intended to reduce or avoid injury or damage in the event of an accident. The weight and location of Smittybilt accessories may affect your vehicles' handling, stability and performance, creating an increased risk of accident or rollover. Before installing any accessory, check state laws and assure that the accessory will not obscure any lights or interfere with proper operation of your vehicle's safety equipment. Consult your owner's manual and the Smittybilt instructions, or additional safety information. Smittybilt products, nor the warnings contained herein, are not a substitute for your safe driving. Don't drink and drive, always use seat belts and don't drive faster than conditions permit.

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